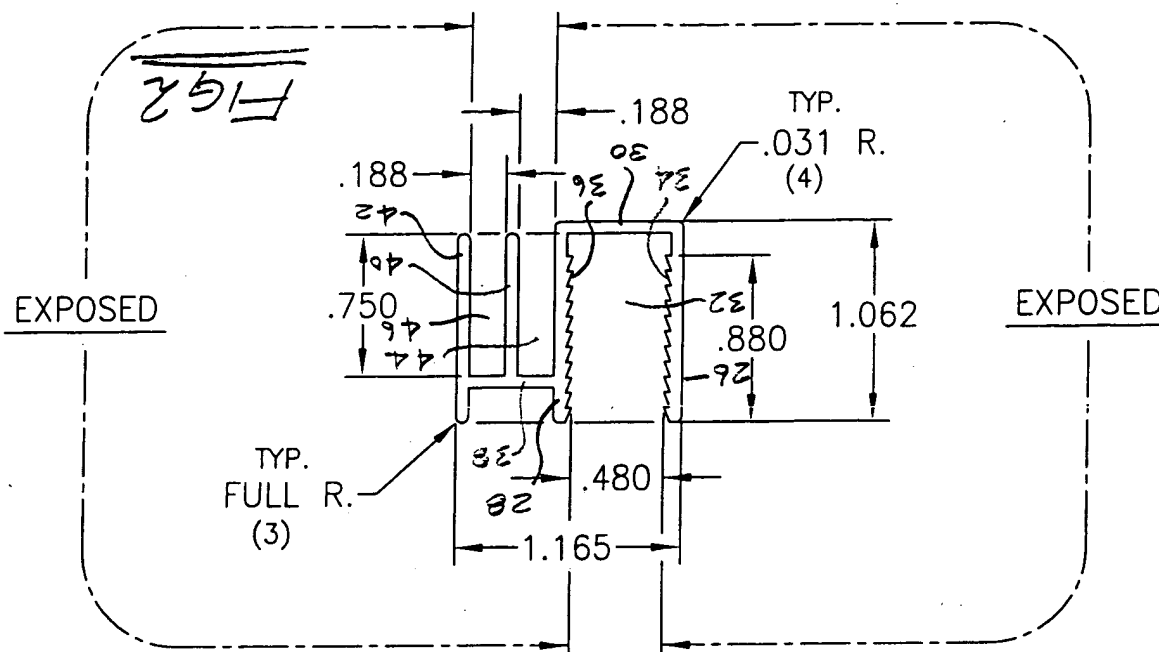
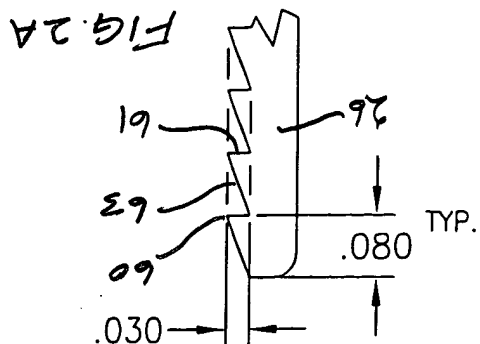


DIE NO.	TSR-13931
BKR. NO.	2.A.536
BOLS. NO.	2.B.150
PREF. PRESS	1



- NOTES:
1. .062 TYP. WALL THKN. EXCEPT AS NOTED.
  2. BREAK SHARP CORNERS AT .015 R.

REVISION					<i>tel</i> TOWER EXTRUSIONS, LTD.				
					NAME				
					TEXAS STAIR & RAILS				
					PART NO.		DWG. NO.		
					END USE				
ALUMINUM ASSOCIATION STANDARD TOLERANCES TO APPLY UNLESS OTHERWISE SPECIFIED								TOP WINDOW TRACK	
EST. AREA	.310	CIRCLE SIZE	1-2	DATE:	5-8-02	DRAWN BY:	R STARK		
EST. WT./FT.	.372	FACTOR	24	DIE SIZE	8X2.5	PRESS NO.	1/3		
EST. PERIM.	9.977	HOLE	1	SCALE	FULL	CLASS	4:1	ALLOY	6063
								DIE NO.	TSR-13931